

AUG 21 2018



Dart Aerospace Ltd.
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Canada

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D412-705-019
Job Sheet 182238



Part No: D412-705-019

Job Qty: 1 ea *16*

Part Name: C-Box Oil Cooler Line Access



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/21/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV F SHEET 18 IPP Rev:D Removed Manufacturing 06-06-28 JLM IPP Rev:E ECN 1052 07-11-06 DD
verified by: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Stores/Pkg-2	<i>9.89</i>	<i>DAS AUG 30 2018</i>
110	Packaging	1 pcs	9/14/18	9/14/18	0.00	0.00	Packaging1-4	<i>9.89</i>	<i>DAS AUG 30 2018</i>
120	QC	1 pcs	9/14/18	9/14/18	0.00	0.00	QC4	<i>9.89</i>	<i>DAS AUG 30 2018</i>
125	DC	1 pcs	9/14/18	9/14/18	0.00	0.00	DC	<i>9.89</i>	<i>DAS AUG 30 2018</i>
130	Packaging	1 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-2	<i>9.89</i>	<i>DAS AUG 30 2018</i>
140	QC21-FG	1 Ea	9/14/18	9/14/18	0.00	0.00	QC21	<i>9.89</i>	<i>DAS AUG 30 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3259-041	Access Panel Assembly LH	1 Ea (1 ea)	90-Start up Operation	<i>F15180111 F163572x3</i>
D3259-042	Access Panel Assembly RH	1 Ea (1 ea)	90-Start up Operation	<i>F151778x1 F163483x3</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3259-041	<i>4</i>	4	0
	D3259-042	<i>4</i>	4	0

Part Specifications



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Container No: S106709



Part: D412-705-019

Job No: 182238

Serial No/Batch: S106709

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH04-25 Issue 1, FAA-CTC ST019941

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C3A	BOLT
		3					AN3C4A	BOLT
						30	AN960JD10	WASHER
16	44	36			12		MS20427M3-3	* RIVET
						4	MS21051-L3K	NUT PLATE
8	22	18			6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
	25	30			6		MS9321-09	WASHER

* Acceptable to substitute for MS20615M3-3 rivets. At installation, it is acceptable to use longer rivets if required.

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Description: C-BOX OIL COOLER LINE ACCESS

H:\Forms\Engineer\Approved Eng Online\CHGREC revB